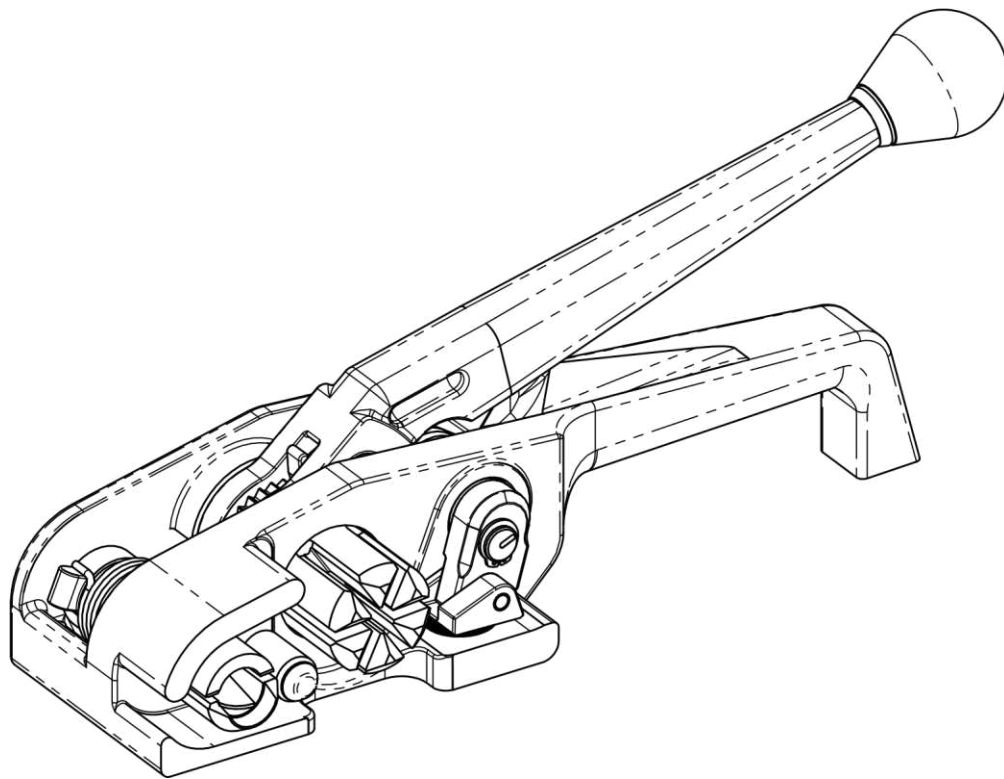


MUL-320 Tensioner for POLYESTER

Operation Manual



Strap Type	Polyester (PET), Polypropylene (PP)
Strap Width	Up to 3/4" (19 mm)
Strap Thickness	Up to 0.050" (1.27 mm)
Joint Type	Seal, buckle
Weight	3.6 lbs (1.6 kg)
Footprint	L: 4.75"; W: 2.75"
Handle Length	9"

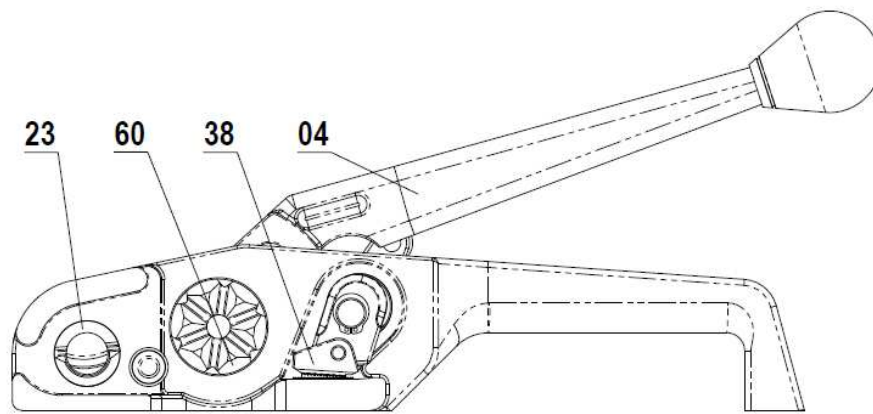


Fig. 1 – Starting Position

1. Raise **Gripper Foot 38** by pressing down on **Tension Handle 04**. Load bottom strap **101** under **Cutter Housing 23**, under **Gripper Foot 38** and leave at least 2" of the strap extended out from the front of the tool for seal placement as shown on Fig. 2.

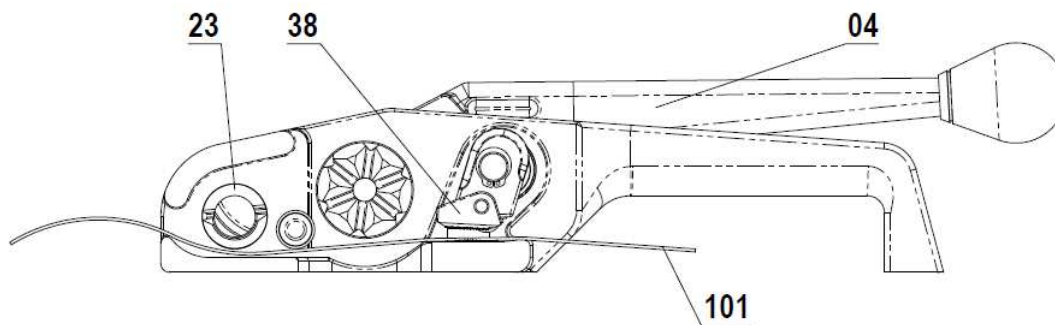


Fig. 2

2. Load upper strap **102** through **Cutter Housing 23**, through **Windlass 60** as shown on Fig. 3.

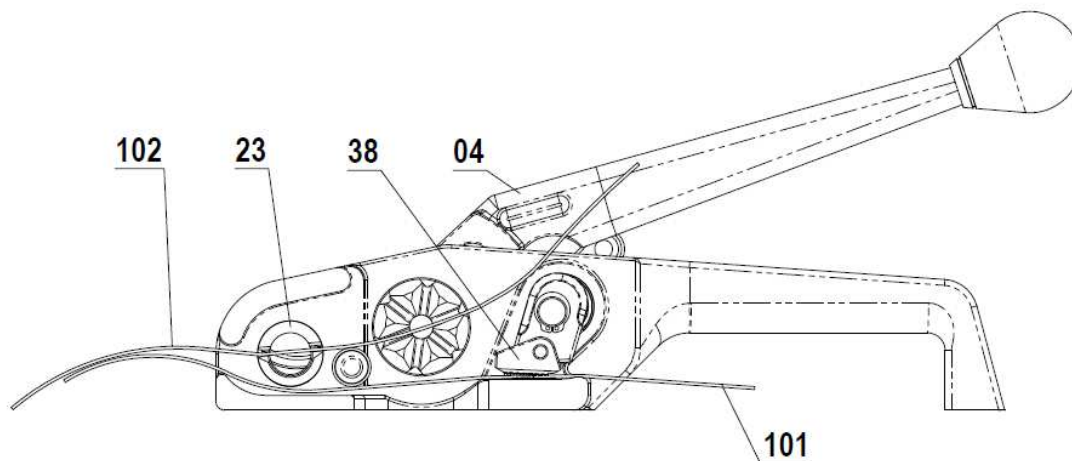


Fig. 3

3. Apply tension by ratcheting **Tension Handle 04** as shown on Fig. 4.

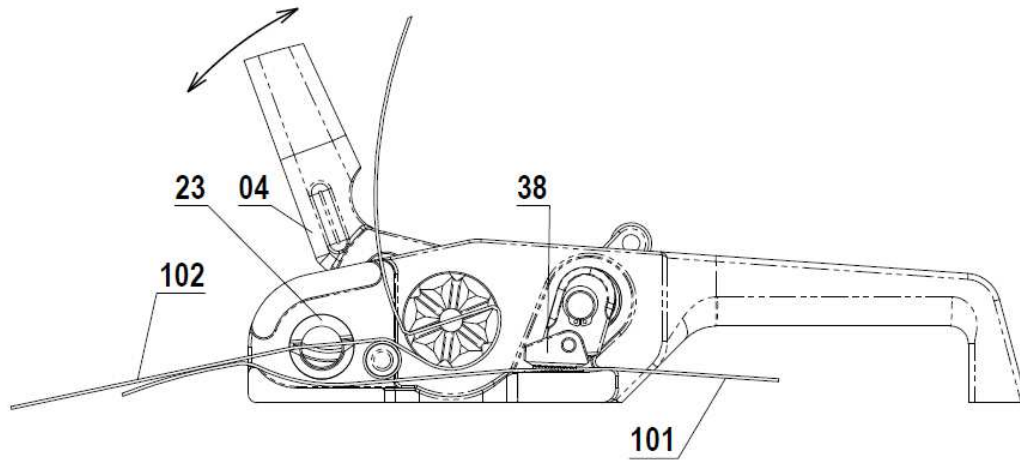


Fig. 4

4. Once satisfactory tension is achieved the strap is ready to be sealed. With the **Seal 103** securely in place use the appropriate **Sealer 104** to snap the **Seal 103**. Place the **Jaws 105** of the sealer on the middle of the **Seal 103** and press the **Handles 106** till they cannot be squeezed no further. Then unclenched the **Handles 106** and remove the **Sealer 104** as shown on Fig. 5

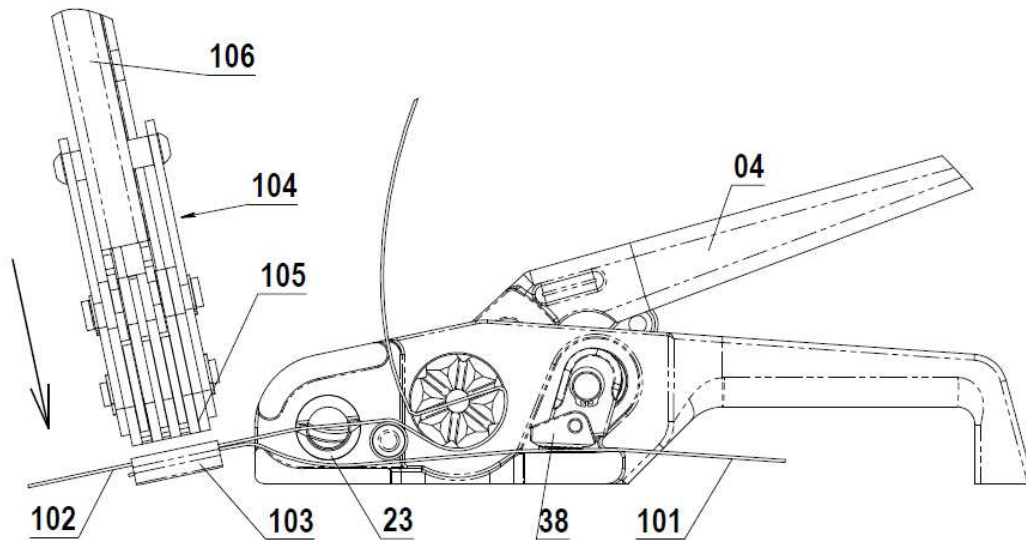


Fig. 5

5. Once the joint is secure the strap is ready to be cut. Push down on the **Tension Handle 04** until the strap is cut and slide the tensioner to the right to release the strap from under the **Gripper Foot 38** as shown on Fig-6. The operation cycle is now complete.

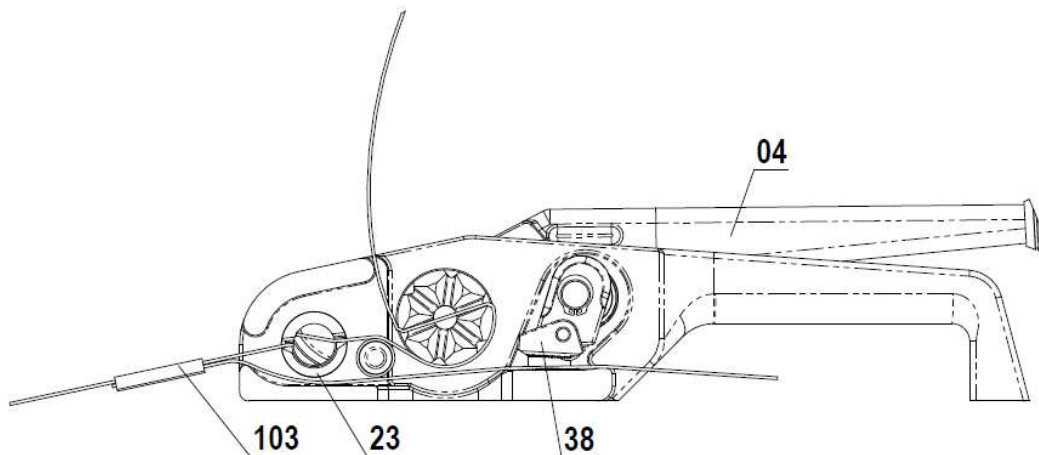


Fig. 6